

Extract of our list of references:

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| 88 | UES HOLDINGS LTD & CHINA HARBOUR ENGINEERING LTD (UESH-CHEC JV) IWMF/EPC2 FOR NEA SINGAPORE (WIP) | Engineering and delivery of 2 complete lines for sludge incineration including sludge reception, sludge drier, fluidized bed incinerator system, waste heat recovery boiler which includes combustion air pre-heating from 150 up to 500 °C, ESP and flue gas treatment system. Throughput 14 t/h per line with 40% DM (range from 34–42% DM) |
| 87 | STANDARDKESSEL BAUMGARTE GMBH, BIELEFELD FOR KENOW BREMEN (DE) (WIP) | Engineering and delivery of entire RASCHKA fluidized bed incinerator system. Throughput 17,6 t/h of sewage sludge with 39% DM (range from 37–42% DM) |
| 86 | STANDARDKESSEL BAUMGARTE GMBH, BIELEFELD FOR CITY OF KARLSRUHE (DE) (2020) | Engineering and delivery of RASCHKA special parts for the revamping project of sludge incineration line 2 |
| 85 | NANTONG ACETIC ACID CHEMICAL Co., Ltd, NANTONG (CN) (2020) | Engineering and delivery of entire plant (EPC contract) for the incineration of hazardous waste in fluidized bed incinerator followed by a second combustion chamber. Waste from chemical production processes includes: 220 kg/h WWTP sludge, 850 kg/h spent active carbon and 3'500 kg/h waste liquid |
| 84 | KREMSMUELLER STEINHAUS BEI WELS FOR WIEN ENERGIE GmbH VIENNA (AT) (2018) | Engineering and delivery of RASCHKA spreaders for the retrofit of two existing fluidized bed incinerators (plant #1 and plant #3) |
| 83 | FORMOSA PLASTICS CORPORATION TAIPEI (TW) (2015) | Basic- and detail engineering and supply of special parts for a fluidized bed incineration plant Throughput: 2 t/h of industrial sludge and fibres (20-30% DM), 0,2 t/h waste oil |
| 82 | CHIFENG DERUN DRAINAGE Co., Ltd. INNER MONGOLIA (CN) (2015) | Engineering and delivery of entire plant (EPC contract) for communal sludge dewatering, pre-drying, RASCHKA fluidized bed incinerator, heat recovery and flue gas treatment Throughput: 90 t/h with maximum DM concentration of 2% |
| 81 | MEIHUA HOLDING GROUP LTD XINJIANG WUJIAQU PLANT URUMQI XINJIANG (CN) (2014) | Fluidized bed incineration plant with second combustion chamber, waste heat steam boiler, flue gas cleaning system (EPC contract) Throughput: up to 15 t/h of liquid waste, 4.4 t/h of sludge (15-20 % DM) and up to 2.5 t/h of coal |
| 80 | SATOM S.A. MONTHY (CH) (2014) | Engineering/consulting: basic design of a fluidized bed incineration plant, integration of the plant in the existing facility and district heating system Throughput: 675 kg/h (DM) of sewage sludge (20-25 % DM) |

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| 79 | STADT KARLSRUHE KARLSRUHE (DE) (2014) | Engineering and delivery of RASCHKA special parts for the retrofit of the fluidized bed incineration plant #2 |
| 78 | MEIHUA HOLDING GROUP LTD TONGLIAO MEIHUA BIO-TECH Co.,Ltd TONGLIAO (CN) (2011) | Engineering, supply, erection and commissioning of a fluidized bed multi waste incineration plant for the incineration of sludge from waste water treatment plant, waste coal and waste liquid Waste incineration capacity: sludge 3'125 kg/h (25% DM) – 14'000 kg/h (32% DM), waste coal 2'700 kg/h – zero, waste liquid 8'330 kg/h - zero |
| 77 | CONSORCIO D. AGUAS BILBAO BIZKAIA BILBAO (ES) (2009) | Engineering/consulting: inspection of the waste heat steam boiler of the fluidized bed incineration plant (Plant #2, s.b.) |
| 76 | EMSCHERGENOSSENSCHAFT ESSEN (DE) (2009) | Engineering, delivery and mounting of the modifications of the pre-boilers of the fluidized bed incineration plants (Plants # 1 and 2, s.b.) |
| 75 | EMSCHERGENOSSENSCHAFT ESSEN (DE) (2009) | Engineering: Lay-out, design and schedule elaboration for the modifications of the pre-boilers of the fluidized bed incineration plants (Plants # 1 and 2, s.b.) |
| 74 | SMS CZ S.R.O. ROKYCANY (CZ) (2008) | Basic- and detail engineering and supply of special parts for a fluidized bed incinerator Throughput: 1.2 t/h of sewage sludge and screenings (23-30% DM) |
| 73 | MINCHANG CO., LTD. GUMPO CITY (KR) (2008) | Engineering/Consulting: Possibilities and limits of an increase of performance of an existing fluidized bed incinerator (s.b. Samsung Engineering Co., Ltd. 1996) by changed fuel input |
| 72 | STADT KARLSRUHE KARLSRUHE (DE) (2007) | Engineering (project and detail planning, approval planning, preparation of the tender documents, examination of the offers, preparation of order placement, assistance in order placement) for the erection of a new ash storing and loading plant, for the ashes resulting from the existing fluidized bed incineration plants (Plants # 1 and 2, s.b.) |
| 71 | STADT KARLSRUHE KARLSRUHE (DE) (2007) | Engineering, supply , mounting of a RASCHKA-spreader for the fluidized bed incinerator (Plant #1. s.b.), including all adaptations and modifications of the existing incinerator casing and bricklining |
| 70 | KALOGEO ANLAGENBAU GMBH LEOBERSDORF (AT) (2007) | Engineering/Consulting: Elaboration of the process parameters and process alternatives, project and detail planning services for a fluidized bed incinerator Throughput: 5 t/h of sewage sludge (33% DM) |
| 69 | CONSORCIO D. AGUAS BILBAO BIZKAIA BILBAO (ES) (2006) | Engineering, supply, erection of a new bricklined windbox and a ceramic nozzle bottom for the fluidized bed incinerator of the fluidized bed incineration plant (Plant #2, s.b.), modification of the operation and increase of throughput |

Abbreviations: DM=Dry Mass, TC=Thermal Capacity, WWTP=Waste Water Treatment Plant, WIP=work in progress, s.a.=see above, s.b.=see below, CN=China DE=Germany, AT=Austria, CH=Switzerland, SK=Slovakian Republic, ES=Spain, RO=Romania, IQ=Iraq, KR=Korean Republic, TW= Taiwan, CZ=Czech Republic

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| 68 | EMSCHERGENOSSENSCHAFT ESSEN (DE) | (2006) | Engineering/Consulting: study about possible efficiency increasing measures for the fluidized bed incineration plants (Plant #1 and 2, s.b.) |
| 67 | TECON ENGINEERING GMBH, LEOBERSDORF (AT) | (2005) | Engineering/Consulting: inspection and review of the operation of a sludge treatment plant including the elaboration and presentation of improvement measures |
| 66 | EMSCHERGENOSSENSCHAFT ESSEN (DE) | (2005) | Engineering/Consulting: study about a possible increase of the performance of the existing fluidized bed incineration plants (Plant #1 and 2, s.b.) |
| 65 | GENTECH ENGINEERING & TRADING TAIPEI (TW) | (2005) | Basic- and detail engineering and supply of special parts for a fluidized bed incinerator Throughput: 16.1 t/h of coal conditioned paper sludge (35% DM) |
| 64 | HERHOF-UMWELTTECHNIK GMBH SOLMS-NIEDERBIEL (DE) | (2002) | Engineering: calculation of all process parameters and laying down the process and the project, detail engineering and construction of a fluidized bed incinerator to heat up a reactor for the pyrolysis of Trockenstabilat® of an integrated pyrolysis and combustion plant Throughput: pyrolysis coke corresponding to a TC of 1.5 MW |
| 63 | HERHOF-UMWELTTECHNIK GMBH SOLMS-NIEDERBIEL (DE) | (2002) | Engineering: calculation of all process parameters and laying down the process and the project, detail engineering and construction of a fluidized bed incinerator to heat up a reactor for the pyrolysis of Trockenstabilat® of an integrated pyrolysis and combustion plant Throughput: pyrolysis coke corresponding to a TC of 24 MW |
| 62 | VILLE DE LAUSANNE LAUSANNE (CH) | (2001) | Engineering/Consulting: study about the operation of the existing sewage sludge incineration plant and the flue gas conditions as well as the necessary retrofit measures to be taken |
| 61 | EMSCHERGENOSSENSCHAFT ESSEN (DE) | (2001) | Engineering/Consulting: co-ordination and supervision of the commission of the whole fluidized bed incineration plant after completion of the retrofit measures (Plant #2, s.b.) |
| 60 | DGF STOESS AG EBERBACH (DE) | (2001) | Engineering/Consulting: study about the operation of the existing fluidized bed incineration plant for the future combustion of dried and alternatively non-dried meat bone meal and lime stabilized sewage sludge after the re-erection of the plant at a new site. |
| 59 | STADT KARLSRUHE KARLSRUHE (DE) | (2001) | Engineering (project and detail planning, approval planning, preparation of the tender documents, examination of the offers, preparation of order placement, assistance in order placement) for the erection of a new sludge reception station for sewage sludges from other WWTPs in order to combust these sludges in the existing fluidized bed incineration plants (Plants # 1 and 2, s.b.) |

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| 58 | WASSERVERBAND EIFEL-RUR DÜREN (DE) (2001) | Engineering/Consulting: study about the future operation and retrofit measures for the existing sewage sludge incineration plant |
| 57 | EMSCHERGENOSSENSCHAFT ESSEN (DE) (2001) | Engineering, supply, erection and commissioning of retrofit measures for the fluidized bed incineration plant (Plant #2, s.b.) and conversion of the boiler system for the production of super-heated steam 35 bar, 400 °C |
| 56 | STADT KARLSRUHE KARLSRUHE (DE) (2001) | Engineering, supply, erection and commissioning of retrofit measures for the fluidized bed incineration plant (Plant #1, s.b.) |
| 55 | CIBA SPEZIALITÄTENCHEMIE GMBH GRENZACH-WYHLEN (DE) (2000) | Engineering, supply, erection of a bricklined windbox, a ceramic nozzle bottom and a bricklined hot gas duct for the retrofit of the existing fluidized bed incinerator |
| 54 | LANDESHAUPTSTADT STUTTGART STUTTGART (DE) (2000) | Engineering, supply, erection, commissioning of retrofit measures for the fluidized bed incineration plant (Plant #1, s.b.) |
| 53 | CONSORCIO D. AGUAS BILBAO BIZKAIA BILBAO (ES) (1997) | Engineering, partial supply of a fluidized bed incineration plant (Plant #2) Throughput: 8 t/h of sewage sludge (35% DM) |
| 52 | CONSORCIO D. AGUAS BILBAO BIZKAIA BILBAO (ES) (1996) | Engineering of a fluidized bed incineration plant (Plant #2) Throughput: 4 t/h of sewage sludge (35% DM) – will be increased up to 8 t/h (s.a.) |
| 51 | SAMSUNG ENGINEERING CO., LTD. SEOUL (KR) (1996) | Engineering, partial supply for a fluidized bed incineration plant, personnel dispatch Throughput: 15.7 t/h of paper sludge, waste and rejects (35-40% DM) |
| 50 | EMSCHERGENOSSENSCHAFT ESSEN (DE) (1996) | Engineering, supply, erection, commissioning of a new fluidized bed incinerator, super-heater and electrostatic precipitator for the retrofit of the fluidized bed incineration plant (Plant #1, s.b.) |
| 49 | INNOVATHERM GMBH LÜNEN (DE) (1997) | Approval planning, engineering, supply, erection and commissioning of the fluidized bed incinerator, two sludge hoppers and feeding system and ash cooling and transportation for a sewage sludge incineration plant, Throughput: 31 t/h of coal-conditioned sewage sludge corresponding to a TC of 37 MW |
| 48 | STADT BONN BONN (DE) (1994) | Engineering, supply, erection, commissioning of retrofit measures in order to minimize the emissions of the fluidized bed incineration plant (s.b.) |
| 47 | TREM GMBH BOTTROP (DE) (1994) | Engineering (determination of basic data and preliminary design for construction and reconditioning works with respect to the erection of a steam boiler and flue gas cleaning system in the drying plant (s.b.)) |

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| 46 | ISAR AMPERWERKE AG MÜNCHEN (DE) (1993) | Engineering: project study for a sewage sludge fluidized bed incineration plant Throughput: 2 t/h of sewage sludge (referring to DM) |
| 45 | LANDESHAUPTSTADT MÜNCHEN MÜNCHEN (DE) (1997) | Approval planning, engineering, supply, erection and commissioning of two fluidized bed incinerators for the sewage sludge incineration plant, Throughput: each 3 t/h of sewage sludge (referring to DM) |
| 44 | LANDESHAUPTSTADT STUTTGART STUTTGART (DE) (1992) | Engineering, supply, erection, commissioning of the fluidized bed incinerator, waste heat steam boiler and electrical and process measuring and control system for the fluidized bed incineration plant (Plant #2, s.b.) Throughput: 18.2 t/h of sewage sludge (22% DM) and 1.0 t/h of residues of WWTP (15% DM) |
| 43 | EMSCHERGENOSSENSCHAFT ESSEN (DE) (1991) | Engineering: planning of a two-line waste water treatment plant for separating heavy metals from the scrubbing waters from the scrubbing systems, required for the two fluidized bed incineration plants (Plants # 1 and 2, s.b.) |
| 42 | CELLULOSEFABRIK ATTISHOLZ RIEDHOLZ (CH) (1991) | Engineering, supply and erection of a pre-boiler for the fluidized bed incineration plant (s.b.) in order to increase the steam production from 8 t/h to 12 t/h |
| 41 | STADT KARLSRUHE KARLSRUHE (DE) (1991) | Engineering, supply, erection, commissioning of the fluidized bed incinerator for the fluidized bed incineration plant (Plant #2, s.b.), Throughput: 5.4 t/h of sewage sludge (36% DM) and 0.6 t/h of residues of WWTP (45% DM) |
| 40 | EMSCHERGENOSSENSCHAFT ESSEN (DE) (1991) | Engineering, supply, erection, commissioning of a fluidized bed incineration plant (Plant #2) Throughput: 6.5 t/h of sewage sludge (45% DM) |
| 39 | CONSORCIO D. AGUAS BILBAO BIZKAIA BILBAO (ES) (1991) | Engineering, partial supply of a fluidized bed incineration plant (Plant #1) Throughput: 4 t/h of sewage sludge (30% DM) |
| 38 | JULIA KOHLENAUFBEREITUNG GMBH HERNE (DE) (1990) | Engineering, supply, erection of a silo plant for coal sludge, supervision of commissioning Discharge capacity: 8 t/h of coal sludge (50% DM) |
| 37 | EMSCHERGENOSSENSCHAFT ESSEN (DE) (1990) | Engineering (project and approval planning) for the retrofit of the fluidized bed incineration plant (Plant #1, s.b.) by means of a two-stage flue gas scrubbing plant and additional measures |
| 36 | LANDESHAUPTSTADT DÜSSELDORF DÜSSELDORF (DE) (1990) | Engineering: planning for the erection of a two-line ash treatment and ash loading plant, Loading capacity: 60 t/h |

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| 35 | EMSCHERGENOSSENSCHAFT ESSEN (DE) (1989) | Engineering (project and approval planning) for the erection of a fluidized bed incineration plant (Plant #2) Throughput: 6.5 t/h of sewage sludge (45% DM) |
| 34 | LIPPEVERBAND ESSEN (DE) (1989) | Engineering: planning of two variants of a sewage sludge fluidized bed incineration plant Throughput: up to 5 t/h of sewage sludge (referring to DM) |
| 33 | LANDESHAUPTSTADT STUTTGART STUTTGART (DE) (1989) | Engineering, supply, erection and commissioning of a pre-boiler and adaptation measures for the steam-water pipe-work of the fluidized bed incineration plant (Plant #1, s.b.) |
| 32 | GEWERKSCHAFT AUGUSTE VICTORIA MARL (DE) (1989) | Engineering (project and approval planning) for a drying plant for coal concentrate Throughput of the fluidized bed hot gas generator: coal sludge corresponding to a of TC of 13 MW |
| 31 | EMSCHERGENOSSENSCHAFT ESSEN (DE) (1989) | Engineering: study about the modification of the sewage sludge fluidized bed incineration plant (Plant #1, s.b.) including project proposal for the installation of a high-efficiency flue gas scrubbing plant |
| 30 | RUHRVERBAND ESSEN (DE) (1988) | Engineering: study about the modification of the existing sewage sludge incineration plant with a project proposal for the new construction of a sewage sludge incineration plant |
| 29 | STADT KARLSRUHE KARLSRUHE (DE) (1988) | Engineering (determination of fundamental principles, project and approval planning and preparation of tender documents) for a fluidized bed incineration plant (Plant #2) Throughput: 7.8 t/h of sewage sludge (25% DM) and 0.6 t/h of residues from WWTC (45% DM) |
| 28 | LANDESHAUPTSTADT STUTTGART STUTTGART (DE) (1988) | Engineering (determination of fundamental principles, project and approval planning and preparation of tender documents) for a fluidized bed incineration plant (Plant #2) Throughput: 18.2 t/h of sewage sludge (22% DM) and 1.0 t/h of residues of WWTP (15% DM) |
| 27 | TREM GMBH BOTTROP (DE) (1987) | Engineering, partial supply, erection, general supervision of construction and commissioning of extension and retrofit measures for the coal drying plant (post combustion plant, combustion air pre-heater, waste heat steam boiler, etc.) |
| 26 | JULIA KOHLENAUFBEREITUNG GMBH HERNE (DE) (1987) | Engineering, supply, erection, supervision of commissioning of a drying plant for coal sludges Throughput of the fluidized bed hot gas generator: coal sludge corresponding to a TC of 9.4 MW |
| 25 | HANNOVERSCHE PAPIERFABRIKEN AG ALFELD/LEINE (DE) (1986) | Engineering, supply, erection, commissioning of a fluidized bed incineration plant Throughput: up to 6.7 t/h of bark and up to 5.4 t/h of rejects and waste |

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| 24 | STADT KARLSRUHE KARLSRUHE (DE) (1986) | Engineering of the modification of the existing 23 bar saturated steam boiler of the fluidized bed incineration plant (Plant #1, s.a.) to a 23 bar/260°C superheated steam boiler |
| 23 | GEISSLER & PEHR GMBH FÜRnitz BEI VILLACH (AT) (1986) | Engineering of a fluidized bed module upstream a thermal oil plant Throughput: 170 kg/h of bitumen and waste wood and 68 kg/h of waste oil |
| 22 | NARODNY PODNIK N.V. DUSLO SAL'A (SK) (1985) | Engineering for the retrofit of a fluidized bed incineration plant, commissioning Throughput: 2.2 t/h of sewage sludge (38% DM) |
| 21 | JULIA KOHLENAUFBEREITUNG GMBH HERNE (DE) (1984) | Engineering, supply, erection and supervision of commissioning of a fluidized bed hot gas generator Throughput of the fluidized bed hot gas generator: coal sludge corresponding to a TC of 10 MW |
| 20 | LEYKAM-MÜRZTALER AG BRUCK A.D. MURR (AT) Now called NORSKE SKOG BRUCK GMBH (1984) | Engineering, supply and commissioning of a fluidized bed incineration plant Throughput: 10 - 12 t/h of sludge (60%DM) 2 - 5 t/h bark (40%DS) |
| 19 | TREM GMBH BOTTROP (DE) (1984) | Engineering, supply, erection and commissioning of a drying plant for coal sludge Throughput of the fluidized bed hot gas generator: coal sludge corresponding to a TC of 10 MW |
| 18 | TREM GMBH BOTTROP (DE) (1984) | Engineering, supply, erection and commissioning of a breaking and mixing plant for mixing the coal sludge dried in the coal drying plant (s.b.) with various coal and coke types |
| 17 | SAARBERG AG MODELLKRAFTWERK VÖLKLINGEN (DE) (1983) | Engineering, partial supply of two fluidized bed modules upstream of steam boilers Throughput: power plant coal corresponding to a TC of 85 MW, each |
| 16 | HAMBURGER AG PITTEN (AT) (1983) | Engineering, partial supply, commissioning of a fluidized bed incineration plant Throughput: brown coal patent fuel corresponding to a TC of 67 MW |
| 15 | APPARATEBAU WIESLOCH GMBH WIESLOCH (DE) (1983) | Engineering of a fluidized bed module upstream a thermal oil plant (demonstration plant) Throughput: pit coal corresponding to a TC of 0.6 MW |
| 14 | BERGBAU AG WESTPHALEN ZECHÉ GNEISENAU DORTMUND (DE) (1982) | Engineering of a fluidized bed module upstream of a steam boiler Throughput: flotation residues and coal sludge corresponding to a TC of 35 MW |

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| 13 | STADT KARLSRUHE KARLSRUHE (DE) (1981) | Engineering of a fluidized bed incineration plant (Plant #1), supervision of erection, supply and erection of the fluidized bed incinerator and the waste heat steam boiler Throughput: 4.2 t/h of sewage sludge (50% DM) and 1.0 t/h residues from WWTP |
| 12 | STADT BONN BONN (DE) (1981) | Engineering, supply, erection, commissioning of two fluidized bed incineration plants Throughput: each 5.5 t/h of sewage sludge (20% DM) and residues from WWTP |
| 11 | LANDESHAUPTSTADT STUTTGART STUTTGART (DE) (1981) | Engineering, supply, erection, commissioning of a fluidized bed incineration plant (Plant #1) Throughput: 12 t/h of sewage sludge (25% DM) and residues from WWTP |
| 10 | CHEMISCHE WERKE HÜLS AG MARL (DE) (1980) | Engineering, supervision of commissioning of a fluidized bed incineration plant, supply and erection of the fluidized bed incinerator, waste heat steam boiler and electrostatic precipitator Throughput: 11.7 t/h of sewage sludge (25% DM) |
| 9 | EMSCHERGENOSSENSCHAFT ESSEN (DE) (1979) | Engineering, supply, erection, commissioning of a fluidized bed incineration plant (Plant #1) Throughput: 4.5 t/h of sewage sludge (50% DM) and 1.5 t/h of screenings/scum (29% DM) |
| 8 | BASF AG LUDWIGSHAFEN/RHEIN (DE) (1978) | Engineering, supply, erection of a ceramic nozzle bottom for an existing fluidized bed incinerator |
| 7 | PAPER- AND WOOD PULP FACTORY BASRAH (IQ) (1977) | Engineering, supply, supervision of erection, commissioning of a fluidized bed incineration plant Throughput: 7.4 t/h of sewage sludge (25% DM) and 2.1 t/h of rush residues |
| 6 | ÖMV AG WIEN (AT) (1977) | Engineering, supply, supervision of erection, commissioning of a fluidized bed incineration plant Throughput: 4 t/h of refinery sewage sludge (30% DM) |
| 5 | LONZA AG VISP (CH) (1976) | Engineering, supply, erection, commissioning of a fluidized bed incineration plant Throughput: 5 t/h of sewage sludge (15% DM) |
| 4 | BASF AG LUDWIGSHAFEN/RHEIN (DE) (1975) | Engineering of five fluidized bed incineration plants (five parallel lines) Throughput: each 20 t/h of sewage sludge (52% DM) |
| 3 | PHARMACEUTICAL FACTORY ANTIBIOTIKA IASSI (RO) (1974) | Engineering, supply of a fluidized bed incinerator Throughput: 6.2 t/h of sewage sludge (15% DM) |

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| 2 | CELLULOSEFABRIK ATTISHOLZ RIEDHOLZ (CH) (1974) | Engineering, supply, erection, commissioning of a fluidized bed incineration plant Throughput: 4 t/h of sewage sludge (22% DM) and 3 t/h of bark (50% DM) |
| 1 | FRIEDRICH UHDE GMBH HAGEN (DE) (1972) | Engineering, supply, erection, commissioning of a fluidized bed test plant Throughput: 250 kg/h of sewage sludge (20% DM) |

Fluidized bed incineration plants under RASCHKA's licence

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| 18 | SANTOU DISTRICT CLEAN CENTER NIIGATA PREFECTURE (JAPAN) (1991) | Two parallel fluidized bed incineration plants Throughput (each): 1'875 kg/h municipal solid waste (35 % DM) |
| 17 | KANAGAWA PREFECTURE (JAPAN) 1991) | Fluidized bed incineration plant Throughput: 6'000 kg/h of sewage sludge (30 % DM) |
| 16 | HITA-CLEAN-CENTER HITA CITY OHITA PREFECTURE (JAPAN) (1990) | Two parallel fluidized bed incineration plants Throughput (each): 2'800 kg/h of sewage sludge (43 % DM) |
| 15 | HIROSHIMA PREFECTURE (JAPAN) (1990) | Fluidized bed incineration plant Throughput: 1'250 kg/h of sewage sludge (22 % DM) |
| 14 | SHISOU DISTRICT, ADMIN. ASSOCIATION, HYOGO PREFECTURE (JAPAN) (1989) | Two parallel fluidized bed incineration plants Throughput (each): 2'200 kg/h of crushed municipal waste (42 % DM) |
| 13 | OSAKA CITY, TOYONO DISTRICT OSAKA PREFECTURE (JAPAN) (1988) | Two parallel fluidized bed incineration plants Throughput (each): 1'660 kg/h of crushed municipal waste (48 % DM) |
| 12 | SANITARY ASSOCIATION TONO COMMUNI- TY, IWATE PREFECTURE (JAPAN) (1988) | Fluidized bed incineration plant Throughput: 2'500 kg/h of crushed municipal waste (43 % DM) |
| 11 | KANAGAWA PREFECTURE (JAPAN) (1987) | Fluidized bed incineration plant (third line) Throughput: 2'917 kg/h of sewage sludge (22 % DM) |
| 10 | CHEMICAL FACTORY ASAHI OSAKA CITY (JAPAN) (1986) | Fluidized bed incineration plant Throughput: 1'250 kg/h of crushed industrial refuse (77 % DM) |

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| 9 | KAMAGAYA CITY CHIBA PREFECTURE (JAPAN) (1986) | Two parallel fluidized bed incineration plants Throughput (each): 2'190 kg/h of crushed municipal waste (38 % DM) |
| 8 | SANITARY ASSOCIATION MISAKI/SEN-NAN OSAKA CITY (JAPAN) (1986) | Fluidized bed incineration plant Throughput: 3'125 kg/h of crushed municipal waste (48 % DM) |
| 7 | IRUMA CITY SAITAMA PREFECTURE (JAPAN) (1985) | Two parallel fluidized bed incineration plants Throughput (each): 2'500 kg/h of crushed municipal waste (46 % DM) |
| 6 | SANITARY ASSOCIATION HAKUBA NAGANO PREFECTURE (JAPAN) (1984) | Fluidized bed incineration plant Throughput: 1'880 kg/h of crushed municipal waste (45 % DM) |
| 5 | KANAGAWA PREFECTURE (JAPAN) (1984) | Fluidized bed incineration plant (second line) Throughput: 1'670 kg/h of sewage sludge (22 % DM) |
| 4 | YAMATO-KORIYAMA CITY NARA PREFECTURE (JAPAN) (1984) | Three parallel fluidized bed incineration plants Throughput (each): 2'500 kg/h of crushed municipal waste (54 % DM) |
| 3 | NANAO CITY ISHIKAWA PREFECTURE (JAPAN) (1982) | Two parallel fluidized bed incineration plants Throughput (each): 2'500 kg/h of crushed municipal waste (40 % DM) |
| 2 | KANAGAWA PREFECTURE (JAPAN) (1982) | Fluidized bed incineration plant (first line) Throughput: 625 kg/h of sewage sludge (22 % DM) |
| 1 | TAMANO WORKS (MITSUI GROUP) TAMANO CITY OKAYAMA PREFECTURE (JAPAN) (1979) | Fluidized bed incineration plant Throughput: 500 kg/h of refuse (87 % DM) and 130 kg/h of sewage sludge (22 % DM) |

Abbreviations: DM=Dry Mass, TC=Thermal Capacity, WWTP=Waste Water Treatment Plant, WIP=work in progress, s.a.=see above, s.b.=see below,
CN=China DE=Germany, AT=Austria, CH=Switzerland, SK=Slovakian Republic, ES=Spain, RO=Romania, IQ=Iraq, KR=Korean Republic, TW= Taiwan, CZ=Czech Republic